

Pad# _____

REF. # _____ CUSTOMER _____ DATE: _____

FRAME: _____ ALIGNMENT: _____ FOIL THICKNESS: _____ mils

- ☐ REVIEW C
- ☐ CHECK ALI
- ☐ VERIFY TH
- _____ E
- ☐ CHECK .LS

STB:

HIGHLIGHT AS THEY ARE DONE

BOARD IS PANELIZED.

KSCREEN AND MASK.

ST BOT SILK

CAD: _____

FOIL BORDER: **Z1** **Z2** **Z3**

(zelflex) (23x23) (23x25) other: _____

FIDUCIAL QTY _____

☐ RE-VERIFY CUSTOMER SPECIAL INSTRUCTIONS !

d666 and/or d _____, d _____

LASER CONVERSION

- ☐ VERIFY FOIL THICKNESS : ON ORDER FORM _____ ON PROCESS SHEET _____
- ☐ VERIFY IF HAVE REQUIRED FRAME (premount) AND FOIL (FG, Invar)

LSR: _____**LASER CUTTING**

- ☐ VERIFY TEXT ON SCREEN IS RIGHT READING
- ☐ VERIFY FOIL THICKNESS BEFORE CUTTING

6080 ☐800 ☐**LSR:** _____**INITIAL Q.C.**

- ☐ VERIFY ALL OPENINGS ARE CUT THRU INCLUDING LASERFIDS AND GLUEDOTS
- ☐ CHECK FOR ANY SPECIAL INSTRUCTIONS FROM CAD (SPECIAL MARKING, ETC.)
- ☐ MAKE SURE YOU ARE LOOKING AT SQUEEGEE SIDE AND VERIFY RIGHT READING AGAINST PRINT / PCB
- ☐ VERIFY (2) OPENINGS HORIZONTAL AND VERTICAL MARK ON PRINT
- ☐ VERIFY WALL CUT QUALITY / FIDUCIAL DARKNESS

LSR: _____**SCAN CAD / PLOT**

- ☐ VERIFY TAGGED REF NUMBER MATCHES ENGRAVED NUMBER ON CUT SIDE
- ☐ RUN SCAN CAD, GENERATE REPORT & ANY OTHER COMPLIANCE DOCUMENTS

PROD: _____
LSR: _____**PRODUCTION FOIL RECEIVING**

- ☐ CHECK THAT ALL APERTURES ARE CUT, FOIL THICKNESS AND OPENINGS IN TOLERANCE
- ☐ CHECK IF JOB NEEDS E-POLISH, LEADFREE, COMPLIANCE, OR SPECIAL LABEL
- ☐ CHECK TEXT FOR ACCURACY AGAINST ORDERFORM

PROD: _____**MOUNTING**

- ☐ CHECK FRAME SIZE AND ALIGNMENT
- ☐ SAND AND CLEAN "SQUEEGEE SIDE" EDGES - AFTERWARD DO NOT TOUCH
- ☐ MIX EPOXY THOROUGHLY, APPLY USING HEAVY PRESSURE TO PUSH THOUGH HOLES
- ☐ LET EPOXY FULLY CURE BEFORE REMOVING FROM HOT PLATE. DO NOT RUSH IT !

PROD: _____**PACKAGING**

- ☐ CHECK EPOXY FOR LIFTED AREAS, MAKE SURE EPOXY PENETRATED HOLES
- ☐ REMOVE EXCESS EPOXY FROM FOIL , ENSURE ALL OPENINGS FREE OF DEBRIS
- ☐ MAKE SURE LABEL MATCHES WITH STENCIL AND IMAGE MATCHES PAPERWORK

PROD: _____LEAD FREE ☐ELECTRO POLISH ☐SHIP W/ TOOLING ☐SHIP W/ PLOT ☐DATUM FG ☐NANO COAT ☐SHIP W/ TEMPLATE ☐

NOTE: _____